

Dispersionskleber DK

For bonding ETICS rigid foam boards and chipboard to slightly absorbent wooden substrates.

Material Properties Water vapour permeable, extremely high adhesive strength, easy to apply, ready to use.

Substrate Cement-free adhesive for EPS insulation boards on slightly absorbent substrates such as chipboard, hard fibre boards, OSB boards and cement-bonded boards. Also suitable on level mineral substrates such as concrete, aerated concrete, plaster and masonry.

All substrates must be dry, sound, clean and free of adhesion-reducing residues.

Consumption - ca. 1,8 - 2,3 kg/m² (6x6 tooting)

- Technical Data**
- **Classification** // Exterior render according to EN 15824 with organic binders
 - **Density** // ca. 1,8 kg/dm³
 - **Tensile strength** // >= 0,3 MPas according to EN 1542
 - **Water vapour permeability S_d** // class V2 (mid) according to EN ISO 7783-2
 - **Water absorption** // class W3 (low) according to EN 1062-3

CE	DIN EN 15824 Plaster with organic binders for exterior use	Durability (frost resistance) NPD
11	Water vapour permeability V2 mid	Thermal conductivity λ 10dry, mat NPD
huma farben GmbH D-73563 Mögglingen	Water absorption W3 low	Reaction to fire B-s1, d0
	Tensile strength >= 0,3 N/mm ²	Product Dispersion adhesive

Application Material is ready for use after brief stirring with a slow-speed agitator. If necessary, adjust consistency with a little water. Apply plaster to grain thickness with a stainless-steel trowel or spraying device and texture with a plastic trowel. Rougher textures are achieved when using wooden or polystyrene boards.

Clean tools with water immediately after use. To avoid build-up and structural defects, work quickly wet-on-wet and use sufficient labour for larger areas. On contiguous surfaces, only use material with the same batch number or mix materials with different batch numbers beforehand. Carefully cover neighbouring areas. Wash off splashes immediately with plenty of water. Do not use at air and building structure temperatures below +5°C, as well as in direct sunlight, draughts or expected night frosts.

Attention should be paid to

VOB, Part C, DIN 18363, Sections 2 and 3, as well as the BFS data sheets for the relevant work areas.

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Verarbeitung

WE-special adjustment

The rapid drying of the surface leads to early rain resistance. Alkaline substrates prevent the accelerate drying and can lead to colour deviations. Drying is physical and therefore strongly dependent on temperature, humidity and air movement. The relative humidity must not exceed 95 %. The lowest processing temperature for air and building structure temperature is +1°C. It is recommended that protective measures (rain protection) are taken on the façade as a precaution.



Surface Coating

As a rule, no further coating is required. If required, the render can be finished with façade paint once it has dried.

Packaging

- 25 kg/pail
- 24 pails/pallet

Storage

Store the pail tightly closed in a cool and frost-free place.

Please note

Protect eyes and skin.
Giscode BSW20

Advisory service

The information in this data sheet only represents general guidelines. If you have any technical questions regarding a specific application, please contact our sales office.

Visual Appearance

Colours

Natural white

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Safety data sheet available on request.